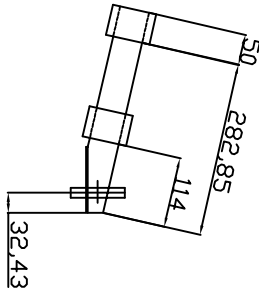
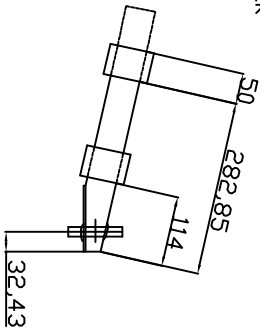


ROOT FITTING



BRACE TUBE  
38 DIA X 1.6 WALL THICKNESS

CONSTRUCT BUSHES FROM  
FG TAPE RESIN AND BUILD UP BUSHES  
OVERSIZE TURN IN LATHE TO GIVE SNUG  
FIT IN 38 DRAG BRACE  
LEAVE 25 TUBE OVER LENGTH  
FOR LATHE CHUCK AS SHOWN  
CUT OFF LATER



ROOT FITTING  
2 OFF

MAKE FITTING FROM  
25 DIA X 1.6 WALL THICKNESS MS TUBE  
BEND 13 DEGREE  
WELD SUPPORT PLATE TO 25 DIA  
TUBE ALL ROUND CONTACT EDGE  
ATTACHMENT  
10X6.4 MS TUBE BRAZE INTO ASSY

DRAG BRACE  
MW9B-41