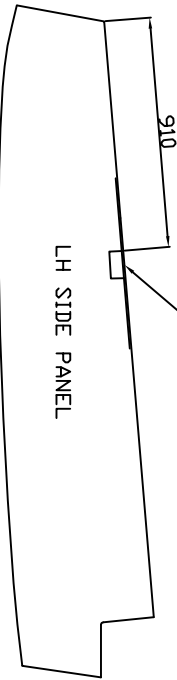
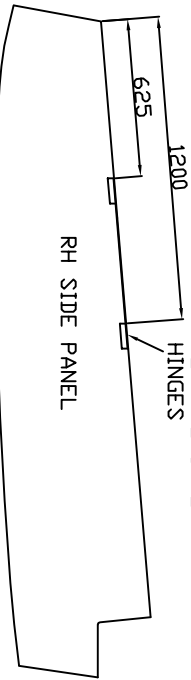


A

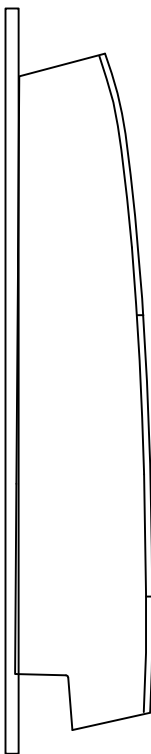
LET IN 100X50X25
WOOD BLOCK
TO TAKE LATCH
BOND WITH FG SLURRY



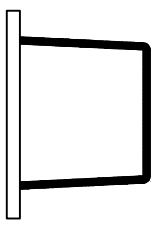
LET IN 2 OFF
25X25X100
WOOD BLOCKS
TO TAKE CANOPY
HINGES



LIGHTLY SAND LOWER EDGE FLAT
BEFORE FITTING FLOOR

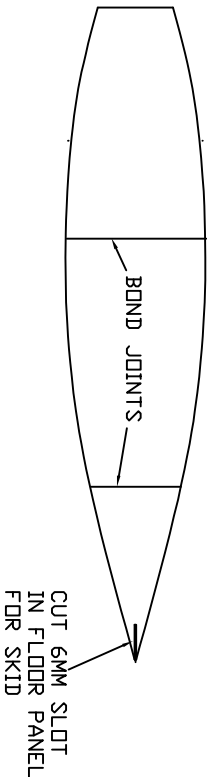


RADIUS CORNERS 25



LAY SIDE PANELS ON JIG
ATTACH WITH TAPE NAILS AND CLAMPS
CUT OUT FLOOR PANEL AND BOND TO SIDES
WITH SLURRY AS SHOWN
DO NOT BOND AFT END TO 1/4 PLATE

2

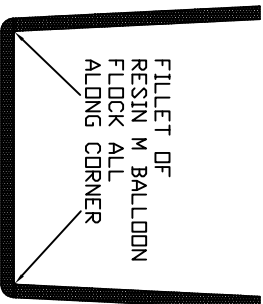


CUT 6MM SLOT
IN FLOOR PANEL
FOR SKID

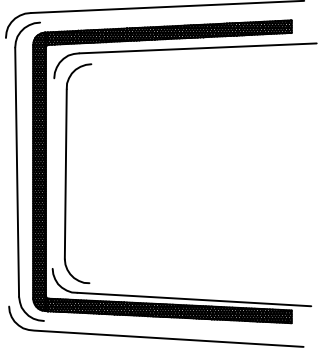
CHAMFER AFT
FUSELAGE SIDES
TO BLEND WITH
JIG PLATE

F4

3 AFTER FIXING FLOOR, REMOVE ASSY FROM JIG AND LAY UP FG CLOTH SIDE AND FLOOR SKINS
LAY CLOTH IN ONE PIECE OVERLAP ADJOINING SKINS 50MM AS SHOWN
USE POLYESTER RESIN A, SQUEEGEE OUT EXCESS RESIN WITH A CREDIT CARD AS YOU GO



3



4

SEE YOUTUBE FOR FG LAYUP TECHNIQUES
FIBERGLASS OVER PLYWOOD ETC

FG CLOTH IS 135g/SQ M
WOVEN ROVING

FIT A 6x25 SPRUCE
EDGE STIFFENER STRIP-
TO INSIDE TOP EDGE
FULL LENGTH
BOND WITH SLURRY
ENCASE IN A 100 WIDE
FG TAPE AS SHOWN



5

INSERT 2 25MM
WOOD SCREWS
10MM FROM ENDS
OF CANOPY BLOCKS



6

MW9B-6
FUSELAGE ASSY

LET IN A STRIP OF 3MM
OKUME PLAY EACH SIDE
ALONG THE CANOPY AREA

